

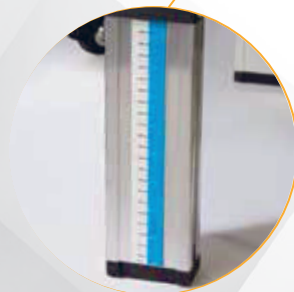


SIAT

M. J. MAILLIS GROUP

XL461

Semi Automatic Carton Sealers



Aluminium
telescopic legs



Taping head
movement
activator

**NANDEE
STRAPAC**

PACKAGING
PARTNER

NANDEE-STRAPAC CO., LTD.

310, 312 Soi Chan 32, Chan Road, Thung Wat Don, Sathorn, Bangkok 10120

Tel : 0-2675-5543-4, 0-2675-6656-7, 0-2675-6990

Fax : 0-2672-3266

E-mail : strapac@nandee.co.th

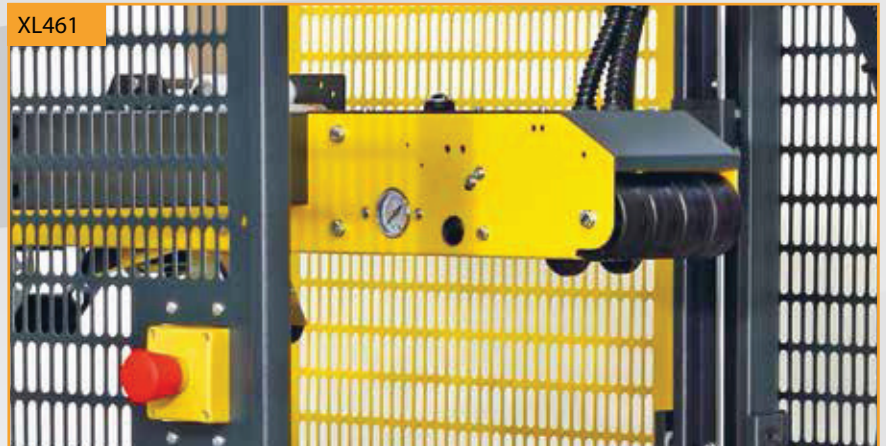
Website : www.nandeestrapac.com

XL461

XL46 / 461 (large boxes) models are semi-automatic "Random" case sealers: it means that the machine is able to adjust itself on the various box sizes.

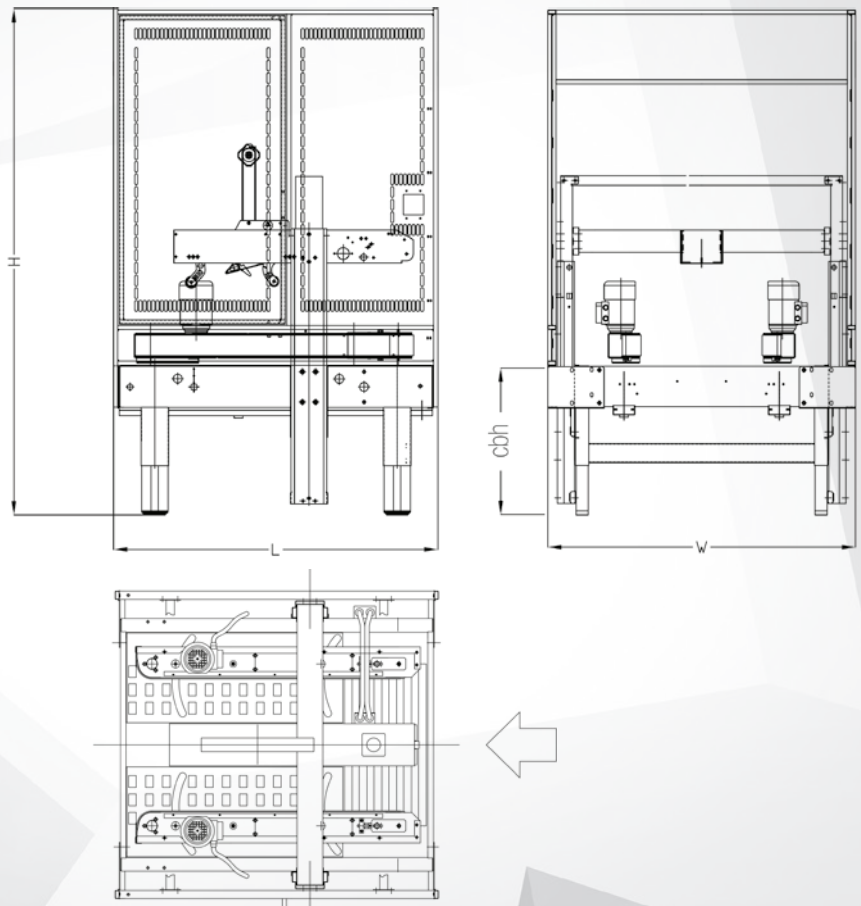
The machines apply automatically two self-adhesive tape stripes on the upper and lower boxes middle line. The adjustment and use are intuitive, simple and fast.

On the XL461 version the rest position of the upper taping unit is DOWN so that the feeding of the boxes is performed manually by the operator.



Key Features

- Automatic adjustment on various box sizes
- Side lower driven belts (2 x 75 mm width each)
- Driven belts speed 20 m/min.
- 2 x Motors kW 0,13 each
- 2 x Taping head K12R - 75 mm width
- Extruded aluminium telescopic legs with millimetric guide
- Locked stop emergency button
- On/Off magneto-thermic switch
- Adjustable descending height stopper of the top taping unit to increase speed rate
- Top head pneumatic pressure regulators
- Safety protection doors connected to electro-pneumatic disconnection switches
- Adjustable working height 445 - 705 mm



PACKAGING
PARTNER

NANDEE-STRAPAC CO., LTD.

310, 312 Soi Chan 32, Chan Road, Thung Wat Don, Sathorn, Bangkok 10120

Tel : 0-2675-5543-4, 0-2675-6656-7, 0-2675-6990

Fax : 0-2672-3266

E-mail : strapac@nandee.co.th

Website : www.nandeestrapac.com

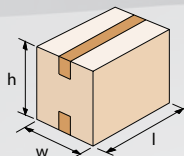
> Machine dimensions

Size / Weighth packaging			LxWxH 
> XL461	220	295	125x125x140

> XL 461

	Min.	Max
L	1180	-
W	1120	-
H	1490	1750
cbh	445	705
AS 77	545	905
AS 80	645	1025

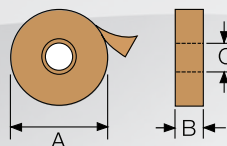
> Box dimensions



> XL 461

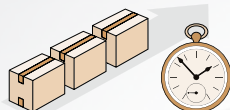
	K12R std. / K11R	on demand
	Min.	Max
l	150	∞
w	140	650
h	100	650

> Taping units



	K11R/ K12R
	mm
A	410 Max
B	50 / 75
C	76

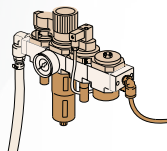
> Production capacity



> XL 461	Bph
Max pcs.*	600

* Always based on shorter manageable box

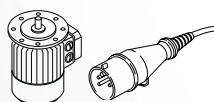
> Air consumption



> XL46 / XL 461	NI.
Cycle	12

from 5,5 bar to 7 bar

> Standard voltage



> XL 461

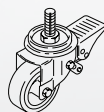
380/400V - 50Hz - 3F	
440V - 60Hz - 3F	
Amps	1,08
Power kW	0,26
Phase	3Ph + N + PE

> Optionals

> AS80
Higer legs



> AS77
Casters



**NANDEE
STRAPAC**

**PACKAGING
PARTNER**

NANDEE-STRAPAC CO., LTD.

310, 312 Soi Chan 32, Chan Road, Thung Wat Don, Sathorn, Bangkok 10120

Tel : 0-2675-5543-4, 0-2675-6656-7, 0-2675-6990

Fax : 0-2672-3266

E-mail : strapac@nandee.co.th

Website : www.nandeestrapac.com